



TECH BULLETIN

#70

TECH SUPPORT: phone: 800-543-6618, Prompt #2 email: service@procutusa.com
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50-1267 Installation and Adjustment

The 50-1267 is an extended feed screw that allows the slide plate/cutting head to travel farther away to clear larger rotors.

The 50-1267 consists of a longer feed screw fitted and pinned to a lower profile "V" block and is specific to PFM-9.2 Brake Lathes. This new feed screw replaces the 50-1247 feed screw and is to be installed on PFM-9.2 Lathes at BMW shops. Other accessories required for BMW are 50-049 double size nose cone extension pieces.

Installation and Adjustment:

1. First and foremost, inspect the gib adjustment to make sure it is correct.
2. Slide the plate in where the back of it is lined up with the inlet of the lead nut.
3. Remove the 50-1247
4. Install the 50-1267
5. Turn the clutch handle to draw in the feed screw/feed screw block all the way.
6. Install the two 6MM but do not tighten.
7. Turn the clutch handle to feed the slide plate out about 2 inches.
8. Tilt the lathe so that you have a clear view of where the feed screw is protruding out of the gear box.
9. Loosen the two 6MM screws enough to easily move the feed block.
10. Move the feed block to center the feed screw in the middle of the lead nut.
11. Tighten the two 6MM Allen screws, alternate back and forth between the screws to help prevent the feed screw from drifting from the center adjustment.
12. Turn the clutch knob to bring the slide plate all the way in. It should not bind or skip.



50-1247



50-1267

Contact the Pro-Cut Service Department at 800.543.6618, Prompt #2, with any questions.

PRO-CUT INTERNATIONAL is the world leader in rotor matching systems.
The company is located in West Lebanon, NH.