



# TECH BULLETIN #103

TECH SUPPORT: phone: 800-543-6618, Prompt #2 email: [service@procutusa.com](mailto:service@procutusa.com)  
All Pro-Cut technical bulletins: [www.procutusa.com/bulletins.aspx](http://www.procutusa.com/bulletins.aspx)  
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## 50-777 Performance Plus Cutting Tips

50-777 Performance Plus cutting tips (image 1) are a design tip that is similar to and replacing the 50-747 tips. Unlike the 50-747's, the 50-777's are symmetrical, not specific to the left or right side, when installed, on the cutting arms. These tips may require a chip deflector to direct the chips to the chip tray, but do not require a silencer to control vibration when cutting a rotor.

**Important: Please note the part number / package option available when ordering:**

**Part # Package**

**50-777** Contains 10 Performance Plus Cutting Tips only - No screws. (image 2)

**50-776** Contains 10 T-8 Torx Screws only - No Tips. (image 3) The tip screws in the box are a T-8 Torx with an extended head. (image 4)

**50-PPI** Kit containing both the 50-777 Cutting Tips (10) and the 50-776 Screws (10).

**50-778** Contains 6 Performance Plus Cutting Tips and 6 T-8 Torx Screws. (image 5) The 50-778 cutting tip packages will be replacing the current tips included with the lathe packages being sent out.

**The 37-740 T-8 Torx Flag Wrench is sold seperately**

Remember to remove excessive rust from the rotor previous to cutting it with 50-777 tips.

Please let me know how these tips work, including how many cuts per edge and quality of cut.



Image 1



Image 4



Image 2



Image 3



Image 5

Contact the Pro-Cut Service Department at 800.543.6618, Prompt #2, with any questions.

PRO-CUT INTERNATIONAL is the world leader in rotor matching systems and on-car brake lathes. The company is located in West Lebanon, NH.